



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10313-045-15
Job Sheet 187169



Part No: RB 92700-10313-045-15

Job Qty: 3 ea

Part Name: Trim Tab Bender Plate 1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB 92700-10313-045 Rev. A IPP Rev. A 18.09.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		1/4/19	0.00	0.00	Start Up Waterjet		<i>19/01/19</i>
100	Waterjet - Flow - 1	3 pcs		1/4/19	0.00	0.30	Waterjet 2-OMAX		<i>19/01/19</i>
110	QC	3 pcs		1/4/19	0.00	0.00	QC2 Waterjet-4		
120	Mori Seiki	3 pcs		1/4/19	0.00	3.00	NV5000-2		<i>3.0.1.</i>
130	QC	3 pcs		1/4/19	0.00	0.00	QC2-2		<i>3.0.1. 19-01-18</i>
140	QC	3 pcs		1/4/19	0.00	0.00	QC8		<i>19/01/19</i>
160	Outsource	3 pcs		1/4/19	0.00	0.00	Outsource4		<i>19-01-20</i>
180	Packaging	3 pcs		1/4/19	0.00	0.00	Packaging2		<i>27 JAN 28 2019</i>
190	QC	3 pcs		1/4/19	0.00	0.00	QC6		<i>30 JAN 28 2019</i>
200	Packaging	3 pcs		1/4/19	0.00	0.00	Packaging3-1		<i>27 9-89</i>
210	QC21-SA	3 Ea		1/4/19	0.00	0.00	QC21		<i>27 JAN 28 2019</i>

Part Op 100 - 1-Cut blank Dwg Rev: A Prog Rev: A ***Outside dimension finished size*** 2-Deburr if necessary
Descriptions: 120 - 1-Machine as per folio FC 582 FOLIO REV: AA DWG REV: A Engrave as per
DWG 2-Deburr
160 - Issue P/O to GROUPE ALTECH; PO 042212 ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X8.000	6061T6 Bar 0.375 X 8.000	2.0490 ft (.683 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.375X8.000	2	1	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
Other/Details: _____					

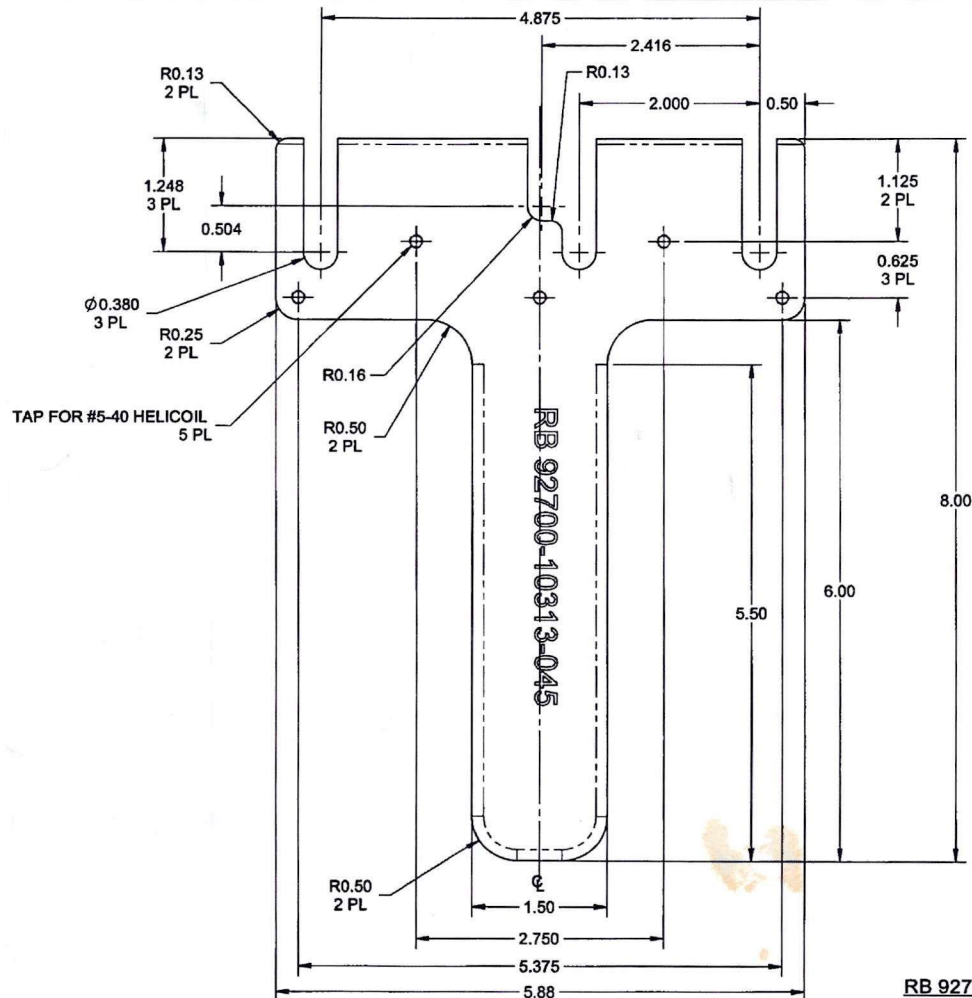
8 7 6 5 4 3 2 1

D

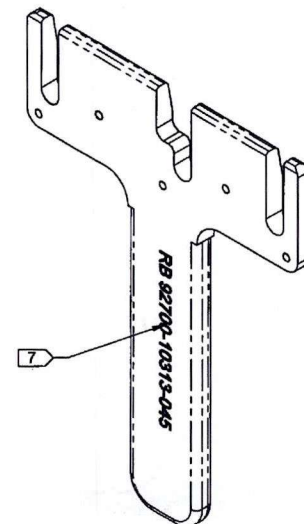
C

B

A



RB 92700-10313-045-15 TRIM TAB BENDER PLATE 1



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 181162155
18-11-28

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10313-045	SHEET 16 OF 20
APPROVED	VM	TITLE	SCALE
		TRIM TAB TOOL	NTS
DATE	9/13/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S145265



Part: RB 92700-10313-045-15

Job No: 187169

Serial No/Batch: S145265

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 01/16/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042342



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042342
PO Date: 1/21/19
Due Date:
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

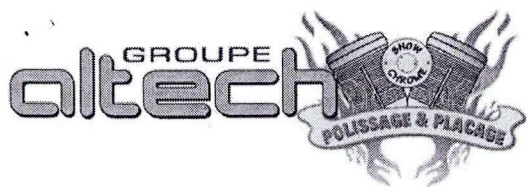
Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187168	RB 92700-10313-045-16	Trim Tab Bender Plate 2 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-		4 pcs	0 pcs	4 pcs	\$13.33333330/pcs	\$53.33
2	187169	RB 92700-10313-045-15	Trim Tab Bender Plate 1 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-		5 pcs	0 pcs	5 pcs	\$13.333333300/pcs	\$66.67
Grand Total:											\$120.00

Plex 1/21/19 2:10 PM dart.tsimiklis.chrisoula

[Handwritten signature]



Certificat de Conformité / Certificate of Compliance

(016158-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

016158 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
24-Jan-2019		Aman			042342				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
1	RB92700-10313-045-16 ✓ Rev.	RB92700-10313-045-16 ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALNT	ANODIZE CH	4	4 ✓	0	0	0	0
2	RB92700-10313-045-15 ✓ Rev.	RB92700-10313-045-15 ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALNT	ANODIZE CH	5	5 ✓	0	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.